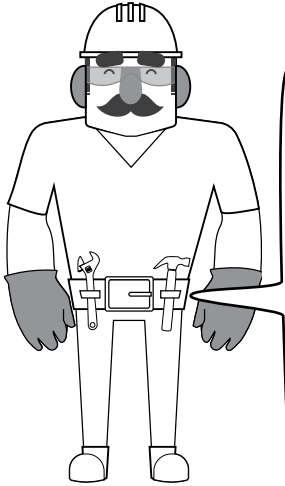


# INSTALLATION INSTRUCTIONS: EXPRESS/SAVANA PREMIUM STEEL SWING DOOR PARTITION



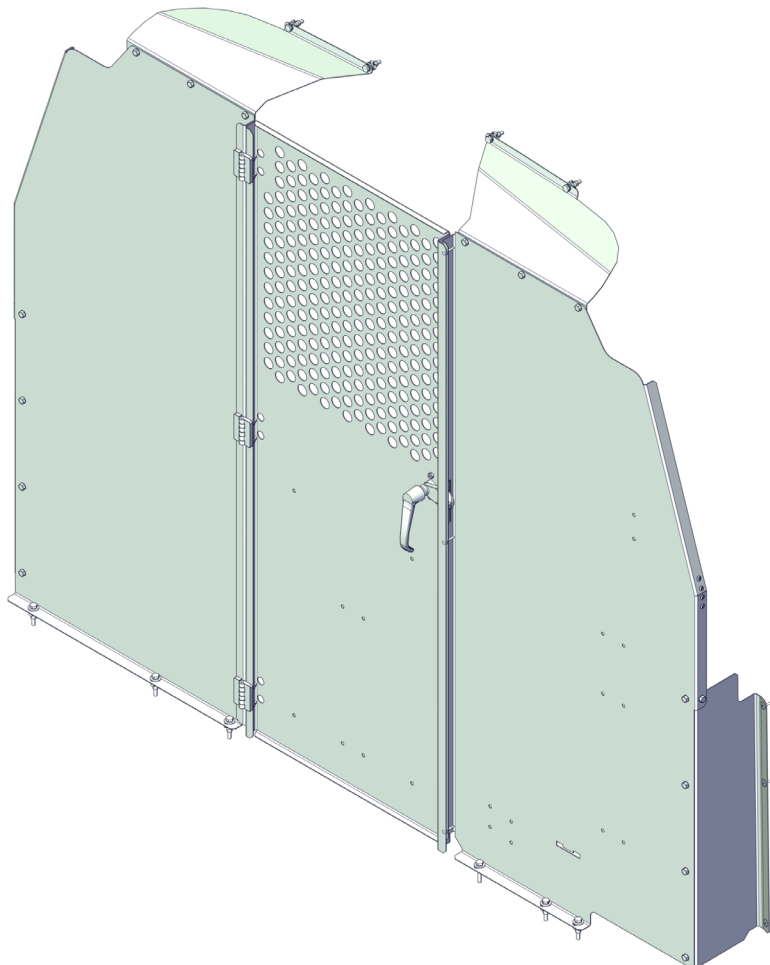
## TOOLS NEEDED:



## CAUTION:

This equipment is designed to be professionally installed by an approved upfitter. Always wear the appropriate Personal Protection Equipment as outlined by your local government and exercise caution when installing Westcan Manufacturing products. Westcan Manufacturing is not responsible for any damage done to the vehicle resulting from a poorly planned and/or executed installation. Both the installer and vehicle owner accept responsibility to properly install and operate Westcan Manufacturing products.

## THESE INSTRUCTIONS APPLY TO PART NUMBER - 14-1007



## PREPARATION:

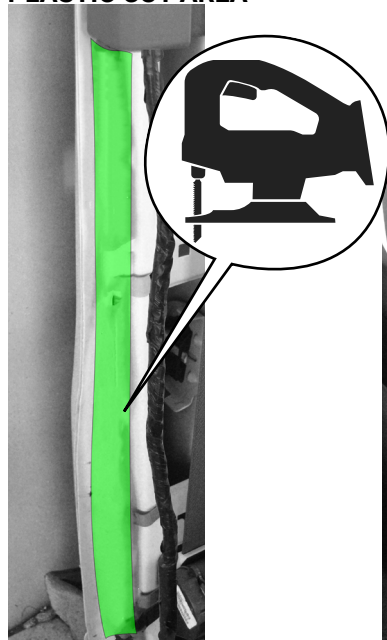
1. Ensure all parts are present and accounted for before installation. Plan the location of your installation ahead of time. Make sure your installation location does not impede any other components you are installing or damage the safety and functionality of your vehicle.
2. Every installation is different and can present its own unique challenges. Some hardware and interior trim may need to be altered to fit unique applications.
3. Exercise extreme diligence when drilling holes into a motor vehicle. Increasing complexity and model year changes can alter the location of fuel, hydraulic and electrical lines. Please visually inspect all locations prior to drilling.

### CAUTION:

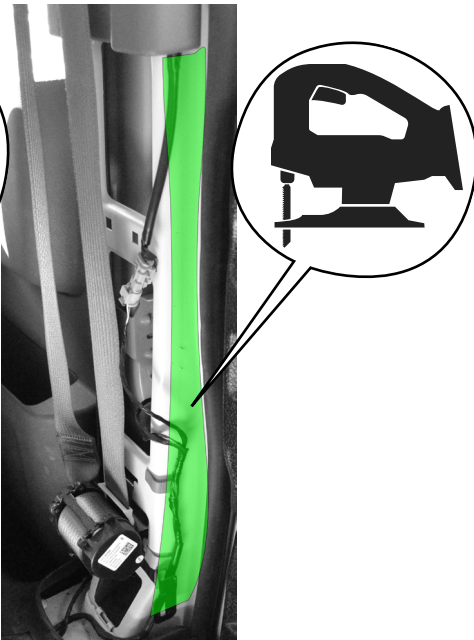
4. Use drill stops whenever drilling a hole in your vehicle. Set the drill stop depth to the minimum effective depth required to drill the hole.
5. This partition requires the lower portion of the driver and passenger side B-Pillar plastic trim to be cut to expose the metal B-Pillar (shown below). Be sure to relocate any wiring harnesses so they do not interfere with the installation. Plastic trim can be reinstalled after step 14.



**DRIVER B-PILLAR  
PLASTIC CUT AREA**



**PASSENGER B-PILLAR  
PLASTIC CUT AREA**

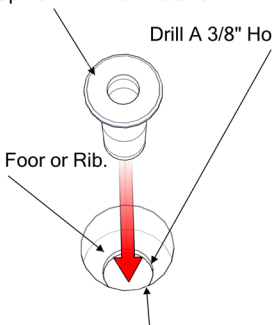


## INSERT NUT INSTALLATION:

Insert Nut For Up To 1/4" Thick Material.

Drill A 3/8" Hole For Insert Nut

Exposed Metal Floor or Rib.



1" Counter-bore Through Plywood Floor or Rubber Floor Mat and Install 1" Aluminum Spacers.

## REFER BACK WHEN INSERT NUT IS USED.

Black 1/4" X 2-1/4" Install Bolt

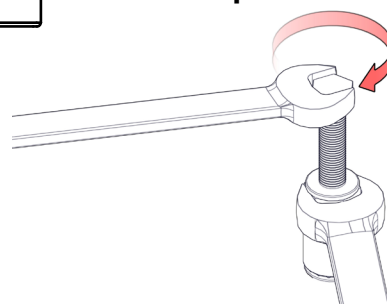
1/4" Washer

Install Tool

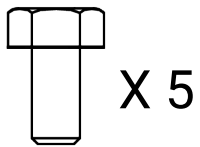
Insert Nut



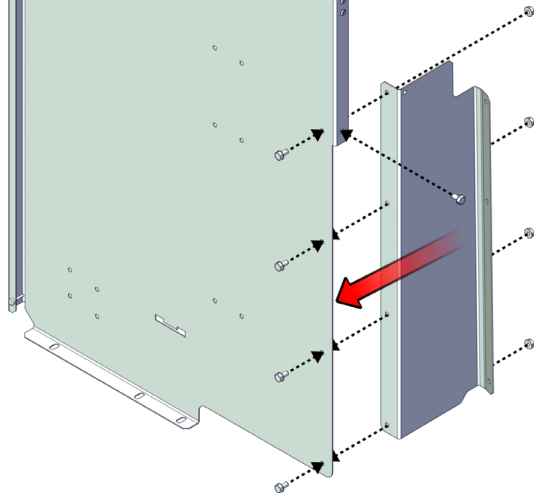
- Torque to 25 ft-lb to fully collapse the insert nut.



1 1/4" X 1/2" Zinc Plated Flange Hex Bolt

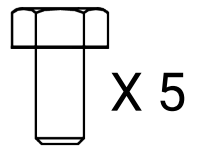


1/4" Zinc Plated Flange Nut

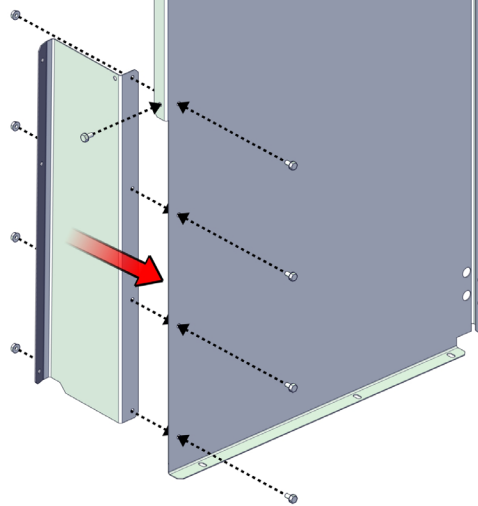


2

1/4" X 1/2" Zinc Plated Flange Hex Bolt

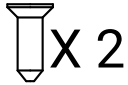


1/4" Zinc Plated Flange Nut

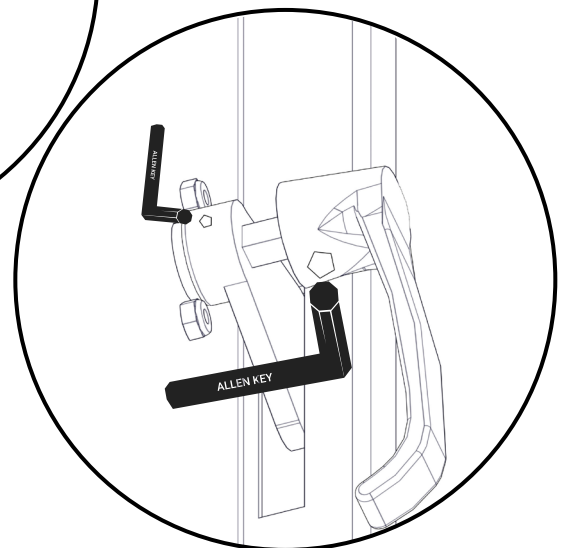
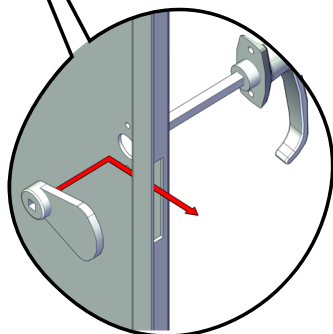
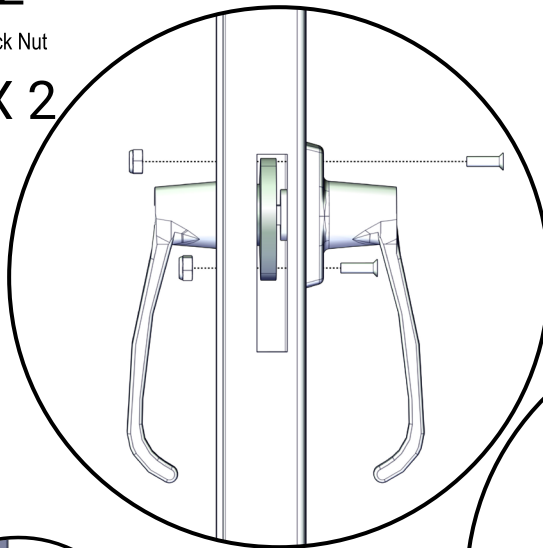
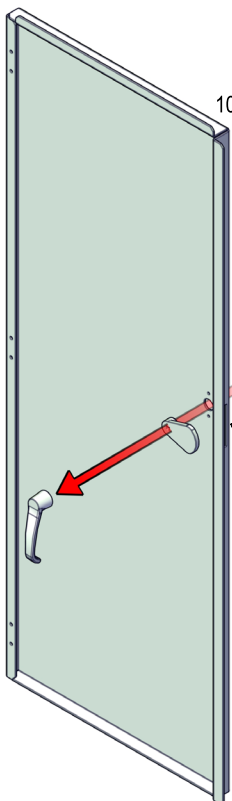


3

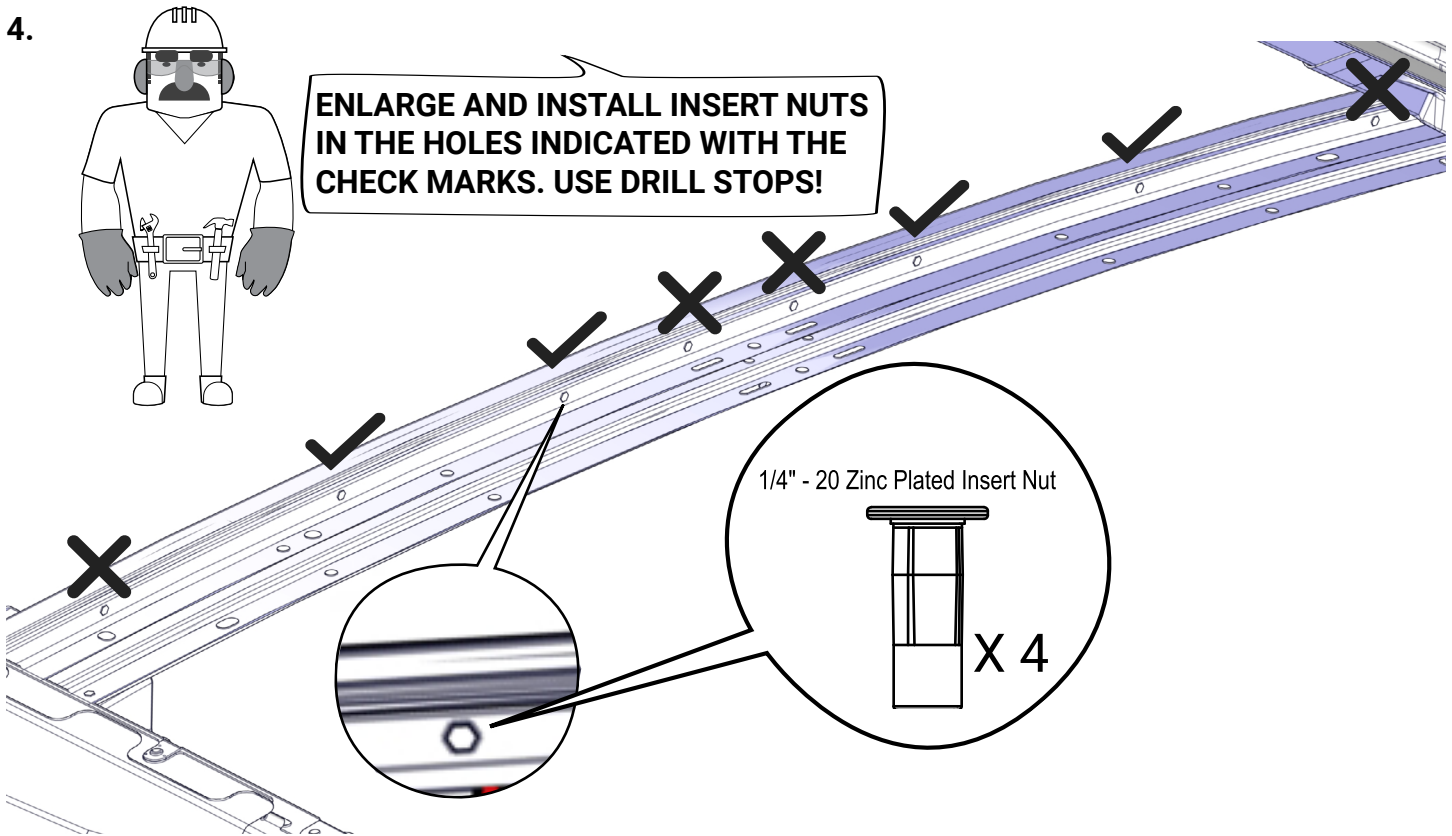
10-32" X 1/2" Plated Robertson Machine Screw Tapered



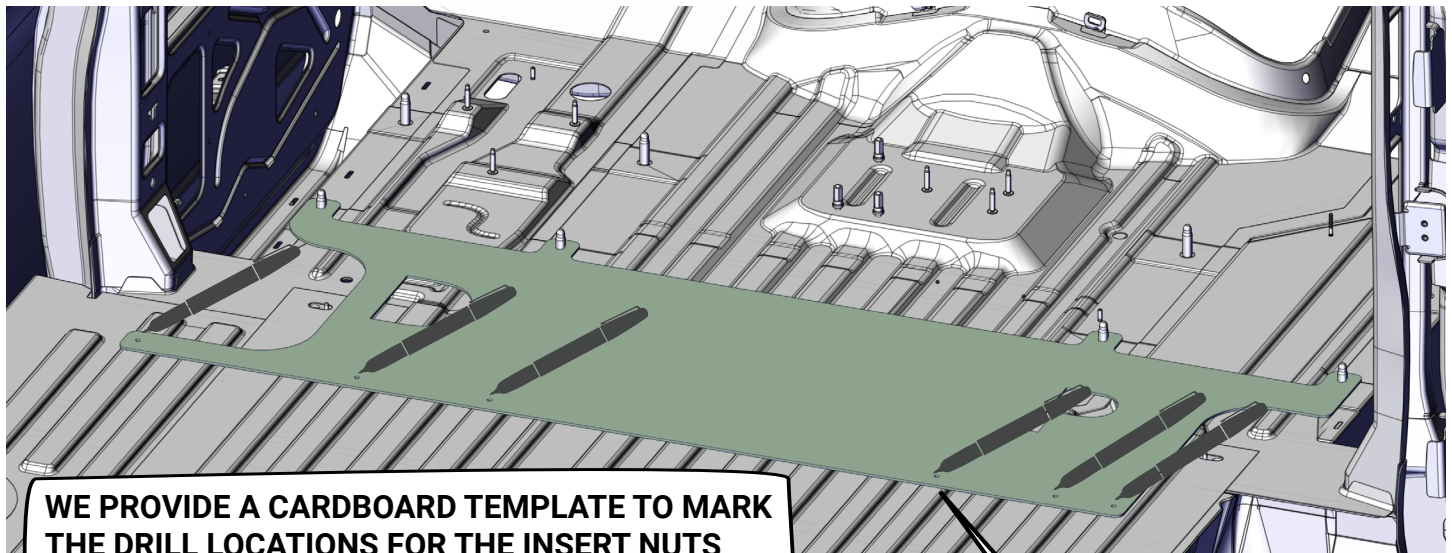
10/32 Zinc Plated Nylock Nut



4.

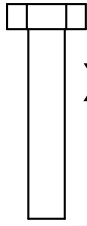


5. (ILLUSTRATION SHOWN WITHOUT SEATS. REMOVAL OF SEATS NOT REQUIRED.)



6.

1/4" x 1 1/4" Zinc Plated Full Thread Hex Bolt



X 4

6MM Plated Zinc Washer

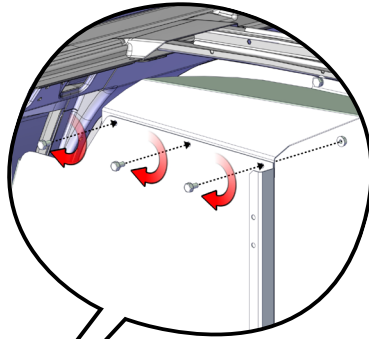
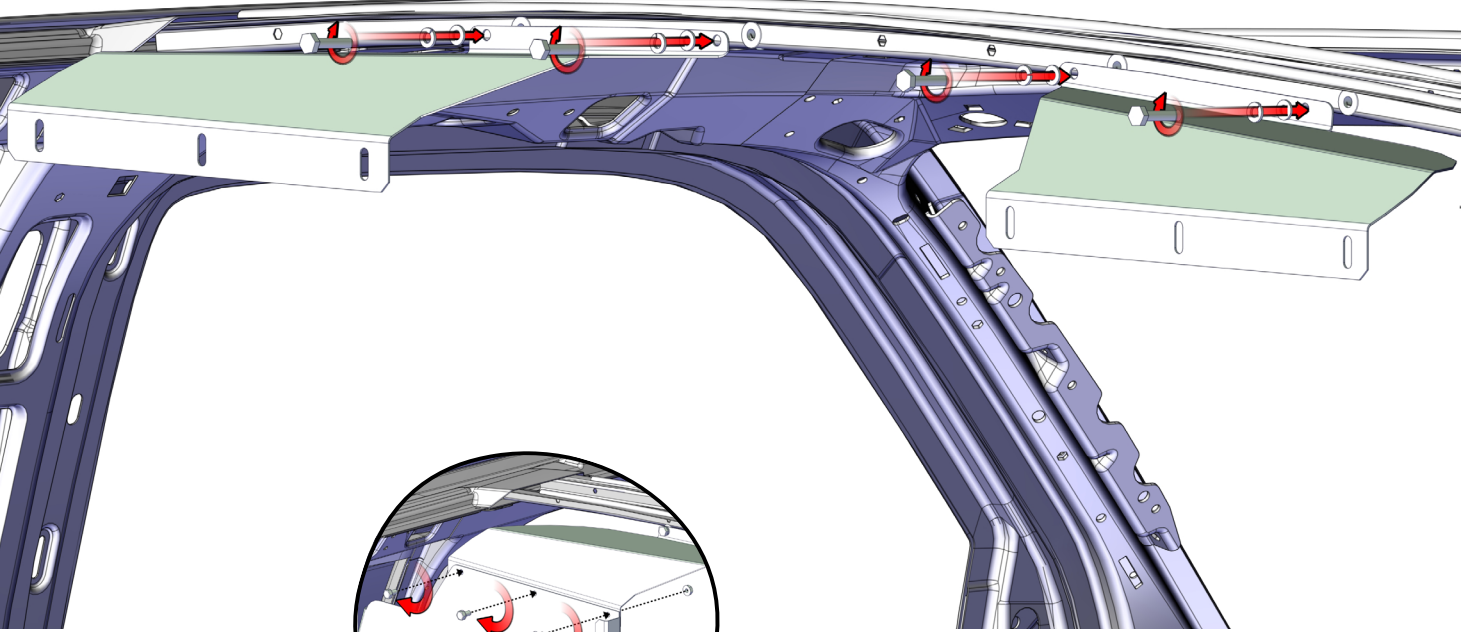


X 4

1/4" Plated Zinc Lock Washer

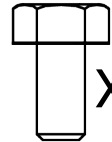


X 4



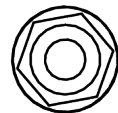
7.

1/4" X 1/2" Zinc Plated Flange Hex Bolt

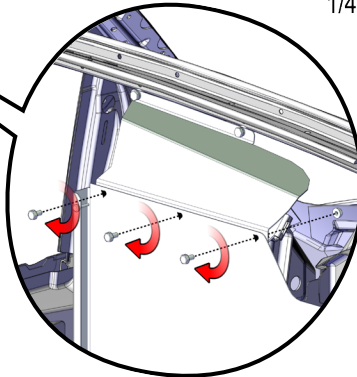
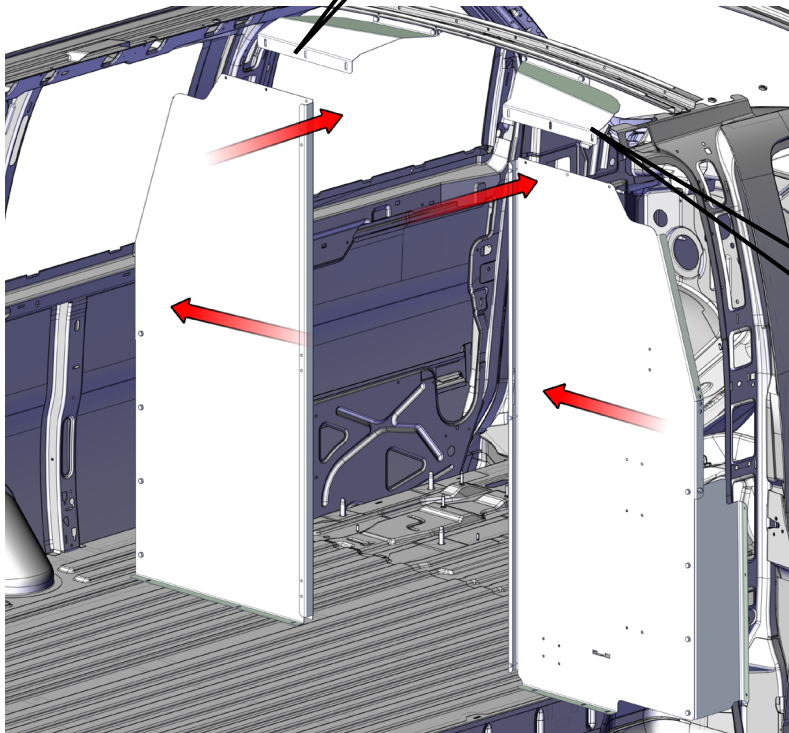


X 6

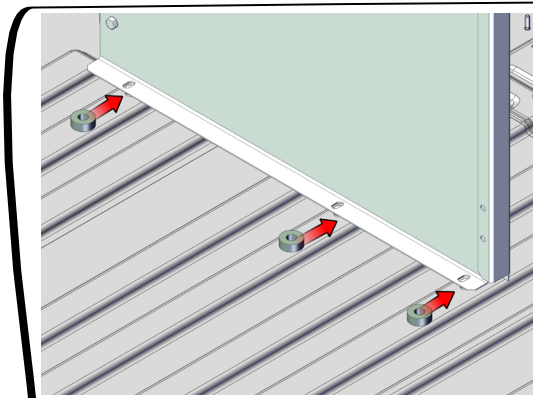
1/4" Zinc Plated Flange Nut



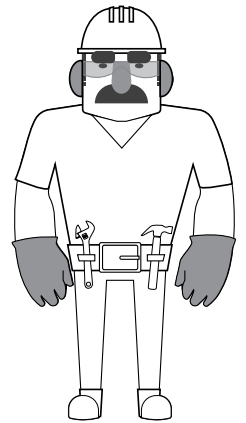
X 6



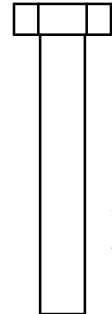
8.



**IF THERE IS A FACTORY  
OR AFTER MARKET  
FLOOR LINER: USE THE  
PROVIDED SPACERS.**



1/4" x 1 1/2" Zinc plated Hex Bolt



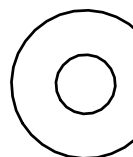
X 6

1/4" Plated Zinc Lock Washer



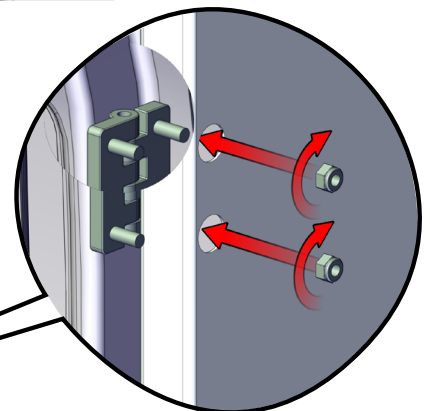
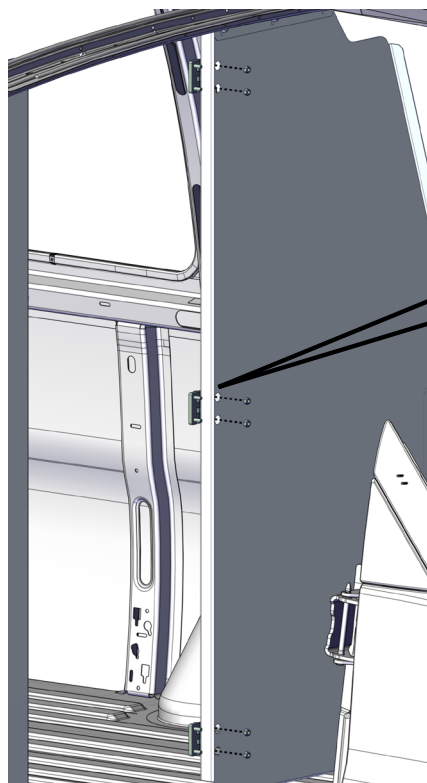
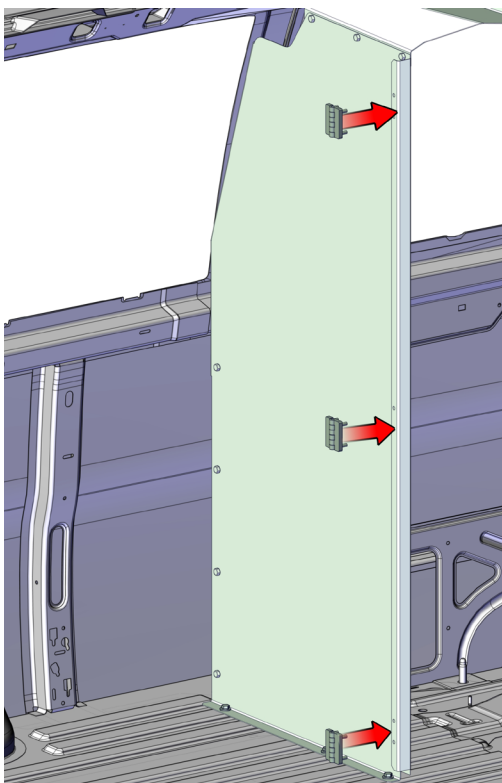
X 6

1/4" Plated Zinc Washer



X 6

9.

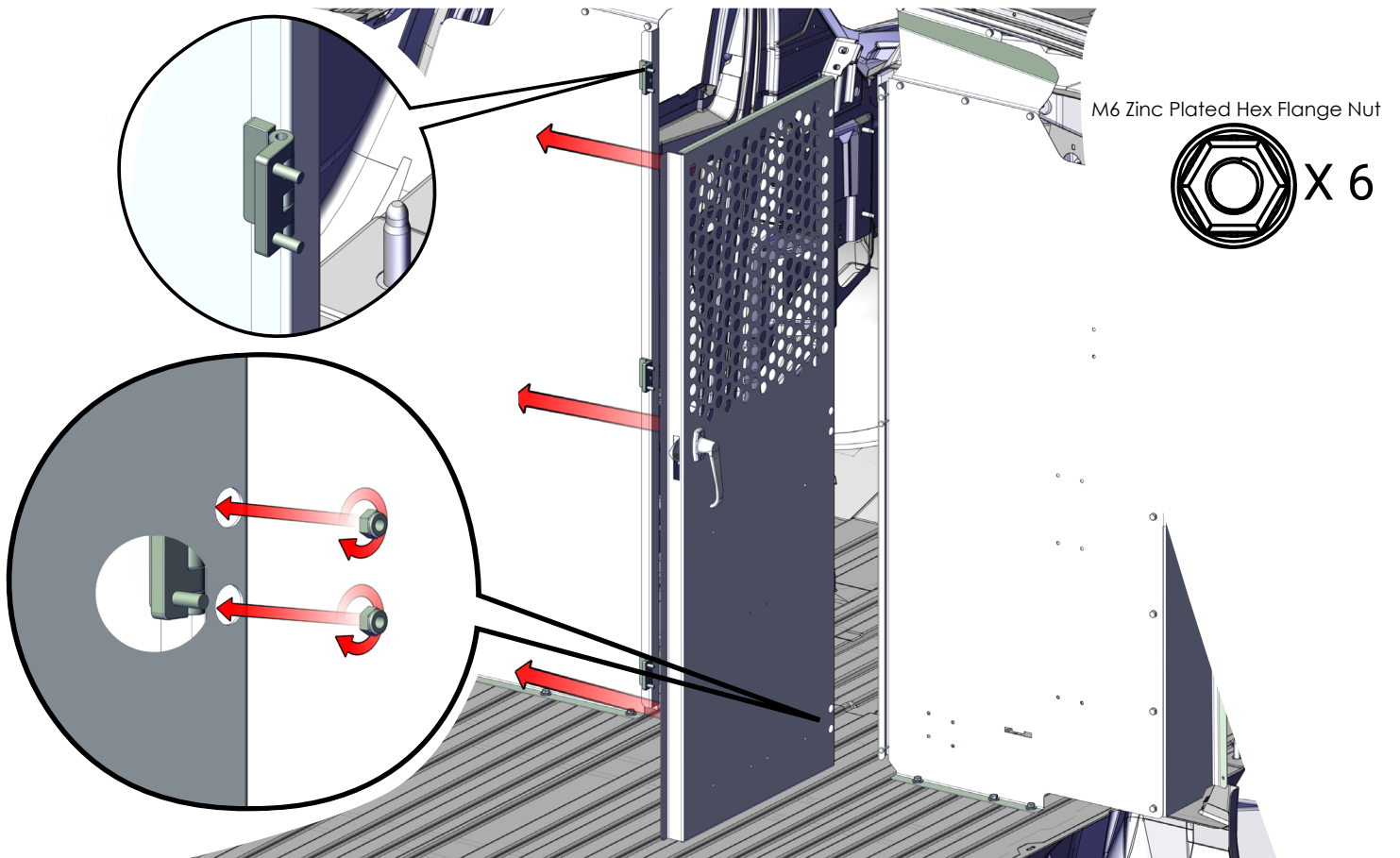


M6 Zinc Plated Hex Flange Nut



X 6

10.

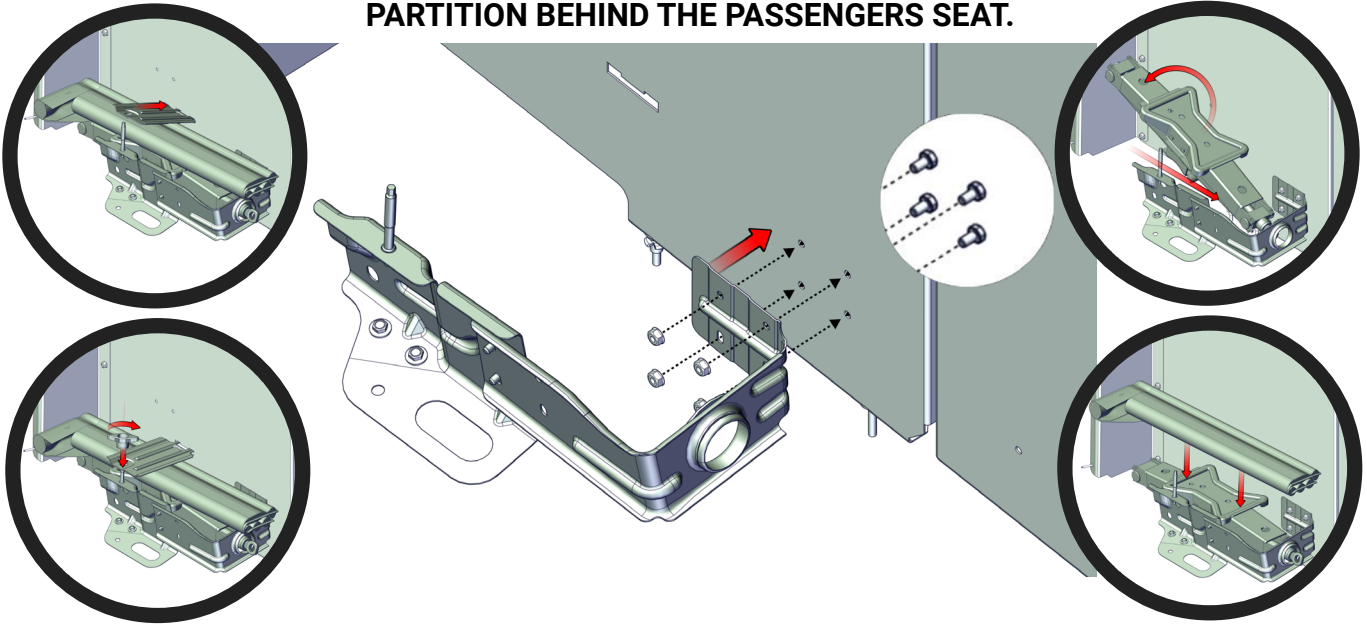


11.

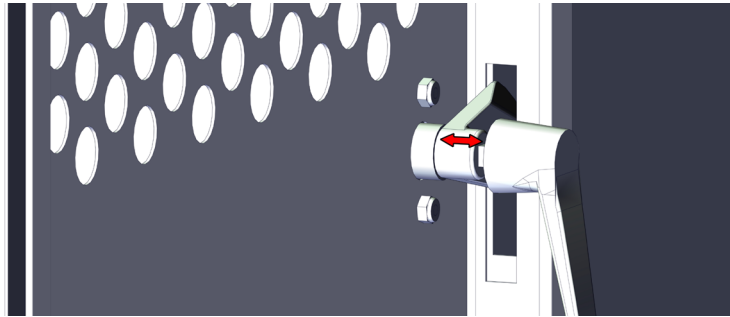


## PRO TIPS

(OPTIONAL) RELOCATE YOUR VANS JACK FROM THE CARGO AREA AND FASTEN IT TO THE PARTITION BEHIND THE PASSENGERS SEAT.

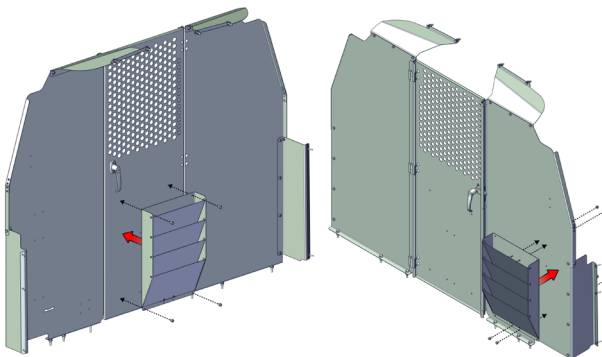


THE SWING CAM FOR THE DOOR HANDLE CAN BE MOVED IN AND OUT TO ACHIEVE DESIRED ENGAGEMENT.

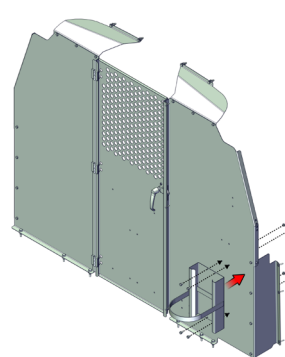


AVAILABLE ACCESSORIES BOLT THROUGH PRE-PUNCHED HOLES TO INCREASE THE FUNCTIONALITY OF YOUR PARTITION SYSTEM IN AN EASY-TO-INSTALL PACKAGE.

DOCUMENT STORAGE



CYLINDER MOUNTS



ACCESSORY HOOKS

